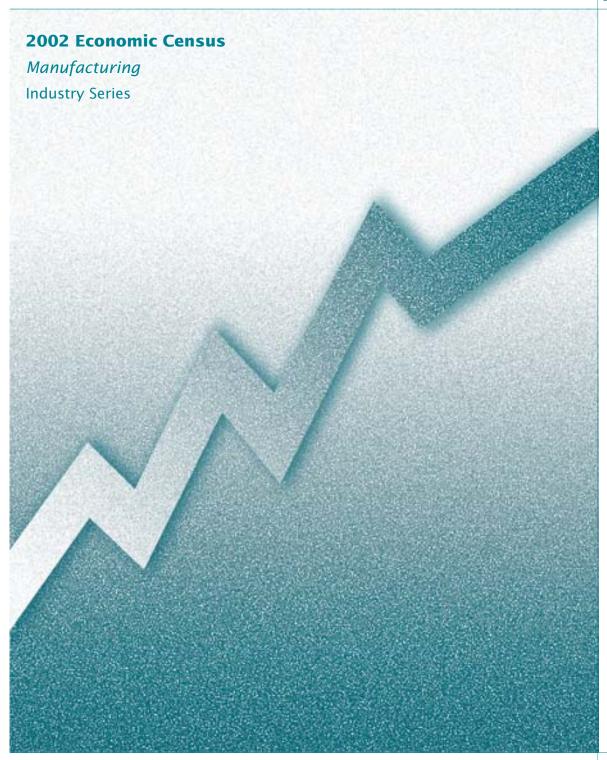
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Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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-- Not applicable for this report.

# Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

	, A		All em	ployees	Production workers				Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>		Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	shipments	expendi- tures (\$1,000)
312130, Wineries	1 126 N N N N 637	1 189 N N N N 687	26 725 23 774 21 932 20 849 20 330 18 193	1 033 600 870 639 795 291 755 640 730 353 668 051	12 583 11 129 10 404 9 422 9 399 8 572	22 717 19 905 18 028 16 897 18 100 15 784	383 202 319 600 298 784 269 903 267 832 238 543	5 190 330 4 544 382 3 935 905 3 071 764 3 389 534 3 161 416	4 334 144 4 190 196 4 066 833 3 746 414 3 836 081 3 663 761	8 154 387 7 454 761	523 253 352 169 366 735 435 511 424 075 371 286

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

2For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

3Includes establishments with payroll at any time during the year.

4Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area		Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)		Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	materials	Total value of shipments (\$1,000)	
312130, Wineries												
United States	-	1 189 666 83	236 187 7	26 725 20 838 1 757	1 033 600 840 212 53 192		22 717 18 227 1 198	383 202 317 453 22 963	5 190 330 4 515 348 298 526	4 334 144 3 762 412 241 267	9 398 624 8 221 043 477 706	523 253 415 480 48 680

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

period that includes the 12th of March.

# Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

ltem	Value
312130, Wineries	
Companies <sup>1</sup> number	1 126
All establishments <sup>2</sup>	1 189 953 192 44
All employees³         number.           Total compensation         \$1,000.           Annual payroll         \$1,000.           Total fringe benefits         \$1,000.	26 725 1 280 440 1 033 600 246 840
Production workers, average for year	12 583 12 688 12 758 12 903 11 930
Production worker hours	22 717 383 202
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	4 334 144 3 945 194 266 016 16 437 67 090 39 407
Quantity of electricity purchased for heat and power	802 415 1 839
Total value of shipments         \$1,000.           Primary products value of shipments         \$1,000.           Secondary products value of shipments         \$1,000.           Total miscellaneous receipts         \$1,000.           Value of resales         \$1,000.           Contract receipts         \$1,000.           Other miscellaneous receipts         \$1,000.	9 398 624 8 996 254 17 691 384 679 338 640 36 838 9 201
Primary products specialization ratio       percent.         Value of primary products shipments made in all industries       \$1,000.         Value of primary products shipments made in this industry       \$1,000.         Value of primary products shipments made in other industries       \$1,000.	100 9 018 666 8 996 254 22 412
Coverage ratiopercent .	100
Value added	5 190 330
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	5 527 589 1 708 594 3 572 338 246 657
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	5 730 636 1 843 316 3 563 466 323 854
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000.  Total capital expenditures (new and used) \$1,000.  Buildings and other structures (new and used) \$1,000.  Machinery and equipment (new and used) \$1,000.  Automobiles, trucks, etc., for highway use \$1,000.  Computers and peripheral data processing equipment \$1,000.  All other expenditures for machinery and equipment \$1,000.  Total retirements \$1,000.  Gross value of depreciable assets at end of year \$1,000.	4 645 525 523 253 106 013 417 240 11 287 21 455 384 498 226 582 4 942 196
Depreciation charges during year\$1,000	323 068
Total rental payments         \$1,000           Buildings and other structures         \$1,000           Machinery and equipment         \$1,000	126 676 74 694 51 982
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	665 648 91 64 075 10 682 6 784 7 511 129 515 4 656 12 422 15 216 21 013 355 329

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	roduction worke	ers		Total	Total	Total capital
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
312130, Wineries											
All establishments	1	1 189	26 725	1 033 600	12 583	22 717	383 202	5 190 330	4 334 144	9 398 624	523 253
1 to 4 employees	9	709	1 322	50 913	755	1 328	20 124	154 833	162 554	319 401	18 573
5 to 9 employees	4	104 140	720 1 930	33 495 71 242	346 921	769 1 917	12 393 30 164	128 270 262 036	99 466 199 768	212 868 448 130	11 715 50 323
10 to 19 employees	1 1	143	4 493	158 382	1 981	4 030	63 831	620 665	456 927	1 081 473	102 634
50 to 99 employees	l i	49	3 287	133 861	1 282	3 151	47 950	574 814	452 685	965 001	69 448
100 to 249 employees	-	31	4 622	179 204	2 330	4 091	75 575	1 357 064	1 112 992	2 492 122	147 335
250 to 499 employees	-	6	g	D	D	D	D	D	D	D	D
500 to 999 employees	-	5	4 023	128 411	2 295	2 336	47 446	627 483	560 867	1 101 208	65 636
1,000 to 2,499 employees	_	!	g	ן ט	D	D	ן טַ	l p	ם	ם	ρ
2,500 employees or more	-	1	n	ں ا	ט	l D	l D	l D	U D	U D	ט
Administrative records <sup>4</sup>	9	699	1 625	65 117	888	1 613	24 324	207 251	218 163	425 442	24 654

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All em	ployees	Pr	oduction work	ers		Total	Total	Total
Industry or product class code		All estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	capital expendi- tures (\$1,000)
312130	Wineries	1 189	26 725	1 033 600	12 583	22 717	383 202	5 190 330	4 334 144	9 398 624	523 253
3121300	Wine, brandy, and brandy spirits	1 189	26 725	1 033 600	12 583	22 717	383 202	5 190 330	4 334 144	9 398 624	523 253

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments		
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
312130	Wineries	N N	X	×	9 018 666 6 144 389	
3121300	Wine, brandy, and brandy spirits	N N	X	X	9 018 666 6 144 389	
31213001	White grape wines, 14 percent or less	N N	X X	x X	3 093 366 2 508 360	
3121300111	White grape wines, 14 percent or less	256 188	X	586.9	3 093 366	
31213002	1997   Red grape wines, 14 percent or less	N N	X	398.2 X	2 508 360 2 251 263	
3121300221	Red grape wines, 14 percent or less mil wine gal. 2002.	252	X	X	1 234 898 2 251 263	
31213003	1997   Rose grape wines, 14 percent or less	191 N	X X X	184.1 X	1 234 898 651 190	
3121300331	Rose grape wines, 14 percent or less mil wine gal. 2002.	N 45 34	X	163.4	447 677 651 190	
31213004	Other fruit and berry wines, 14 percent or less	N	X	93.7 X	447 677 D D	
3121300441	Other fruit and berry wines, 14 percent or less mil wine gal. 2002.	N 19	X X X	X D D	D D	
31213005	Dessert wines (excluding specialties)	12 N	X	X X	647 795	
3121300551	Dessert wines (excluding specialties) mil wine gal 2002	N 38 30	x X	P68.9	319 772 647 795 319 772	
31213006	Effervescent wines, including sparkling wines (naturally and artificially carbonated)	N N		36.0		
2101000001	1997	N N	X	X X	475 433 475 684	
3121300661	Effervescent wines, including sparkling wines (naturally and artificially carbonated) mil wine gal2002.	26	X X	59.4	475 433	
31213007	1997   Wine coolers	30 N	X	69.3 X	475 684 D	
3121300771	1997   Wine coolers mil wine gal 2002	N 3	X	X D	D D	
3121300A	All other wines, brandy, and brandy spirits	3 N	X	D X	707 781	
3121300AB1	Beverage brandy, neutral fruit spirits, and neutral brandy, excluding neutral citrus residue brandy	N 9	X	X	N	
04040004D4	excluding neutral citrus residue brandy	N N 3	X X X	N	N N	
3121300AD1	1997	N N	X	X	3 743 N	
3121300AE1	All other wines, brandy, and brandy spirits, including mermouth, nonalcoholic wines, and other specialty wines	32	S	s	357 072	
3121300Y	Wine, brandy, and brandy spirits, nsk, total	N N	X	N X	723 182	
3121300YWW	Wine, brandy, and brandy spirits, nsk, for	N	X	X	404 717	
0404000\(040\)	nonadministrative-record establishments	N N	X	X	381 869 191 054	
3121300YWY	Wine, brandy, and brandy spirits, nsk, for administrative- record establishments	N N	X	X	341 313 213 663	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3121300	Wine, brandy, and brandy spirits	
	United States	9 018 666 6 144 389
	California 1997 California 2002.	7 850 079
	1997.   Washington	N 468 221 N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

# Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
312130	Wineries		
00900001	Total materials	X	3 945 194
00190016	All other materials, ingredients, and supplies consumed in wine manufacturing	X	3 539 821 540 542
11133200	Fresh grapes	2 120.0 S	531 521 1 675 631 1 356 565
31121300	Malt	D	D
32192005	Cooperage used in grain distilling	3.4	1 990
31213001	Purchased wines used for blending	SS	844 460 827 025
31213003	Purchased wines used for other purposes	D	D
32721305	Glass containers, for wine and brandy manufacture	22.6 P9 787.8	119 986 476 070
32221003	Paperboard boxes and containers, used for wine and brandy manufacturing	S X X	440 508 78 292 65 293
00970099	All other materials and components, parts, containers, and supplies	X	5 851
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	5 446 195 176 193 477

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.